

Introduction of Open Web Steel Joist, Deck and Composite Steel Joist

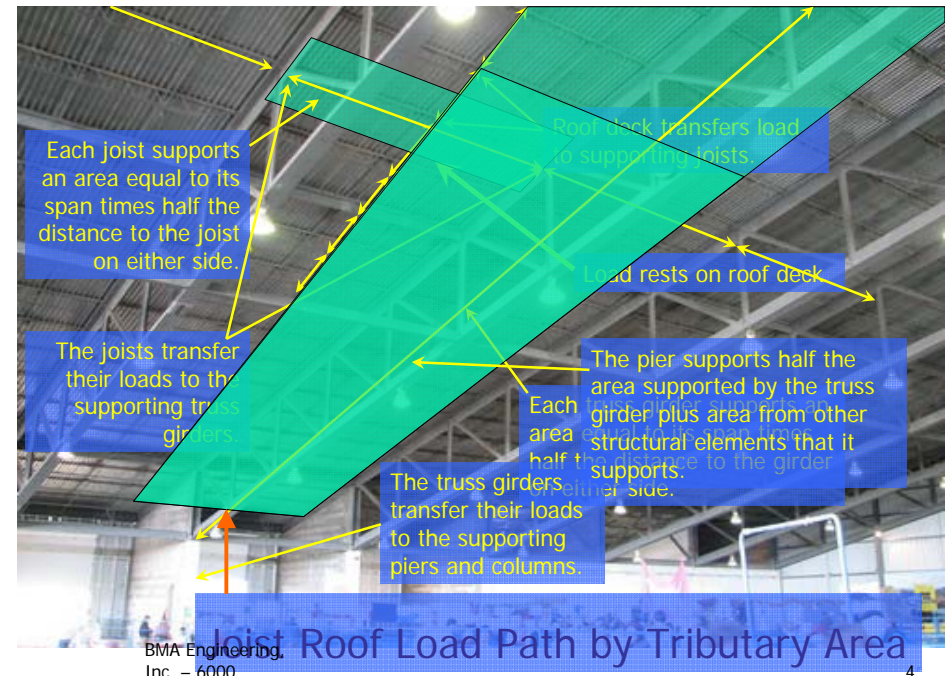
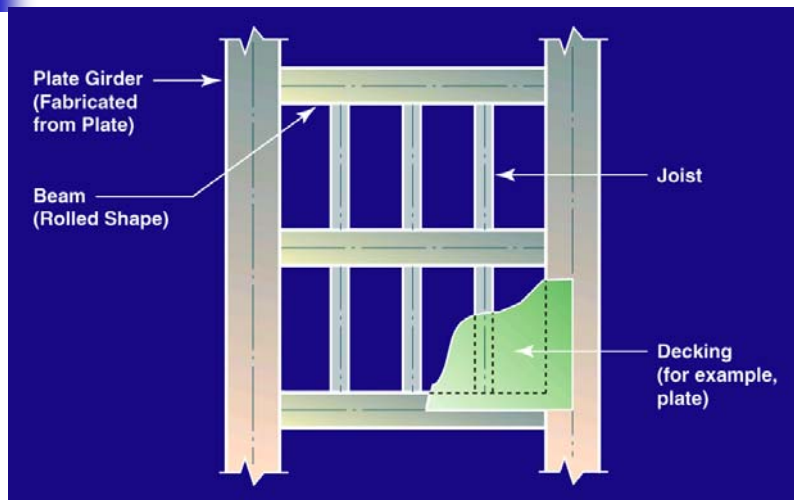
ENCE710 – Advanced Steel Structures

C. C. Fu, Ph.D., P.E.
Department of Civil & Environmental Engineering
University of Maryland
College Park, MD

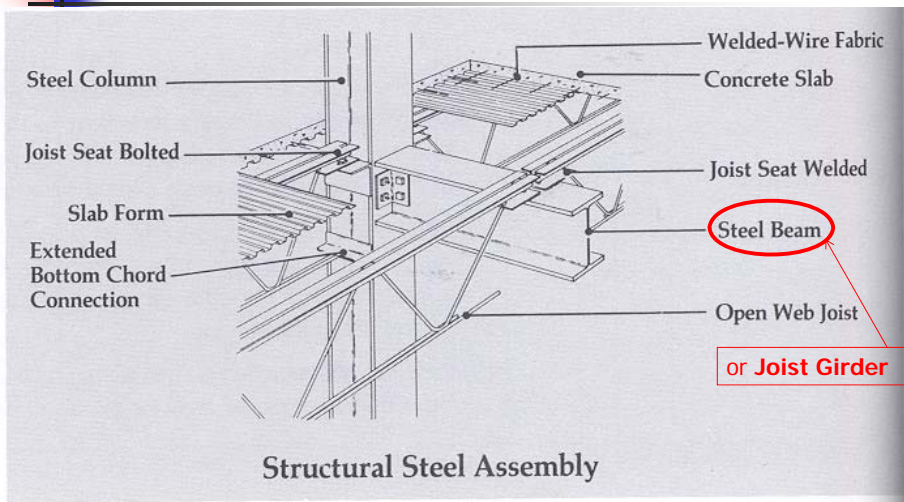
SJI Recommended Code of Standard Practice for Steel Joists and Joist Girders

- 1.4 DESIGN
 - In the absence of ordinances or specifications to the contrary, all designs prepared by the specifying professional shall be in accordance with the applicable Steel Joist Institute Specifications and Load Table of latest adoption.
- 1.5 RESPONSIBILITY FOR DESIGN AND ERECTION
 - When material requirements are specified, the seller shall assume no responsibility other than to furnish the items listed in Section 5.2 (a). When Material requirements are not specified, the Seller shall furnish the items listed in Section 5.2(a) in accordance with applicable Steel Joist Institute Specifications of latest adoption, and this code. The Seller shall identify material by showing size and type. In no case shall the Seller assume any responsibility for the erection of the item furnished.

Example of a Typical Floor Plan



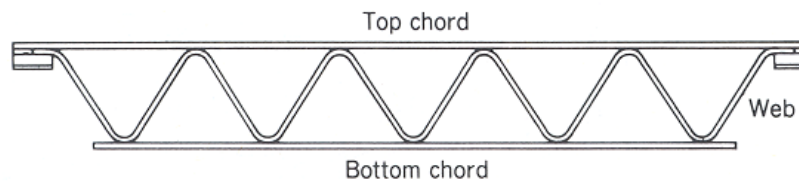
Steel Construction



Open Web Steel Joists

- Steel joists are prefabricated lightweight trusses that are available in different series:
 - K series- 8" through 30" in 2" increment with 64 designations; clear spans to 60' (short span) (KCS series for special loading conditions)
 - LH series – 18" through 48"; clear spans to 96' (long-span)
 - DLH series – 52" through 72"; clear spans to 144' (deep long-span)
- For Composite Steel Joists, see David Samuelson's paper (AISC Engineering Journal, 3rd Quarter, 2002)

Open Web Steel Joist - 2



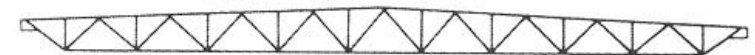
Designation: 12K4

12 = depth in inches

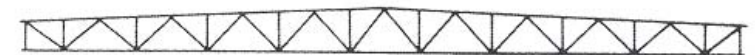
K = joist series

4 = designation within series (the higher the number, the heavier the joist)

Pitched Top Chord Joists

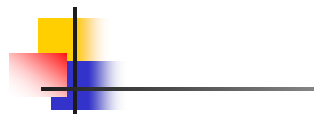


Two ways, underslung

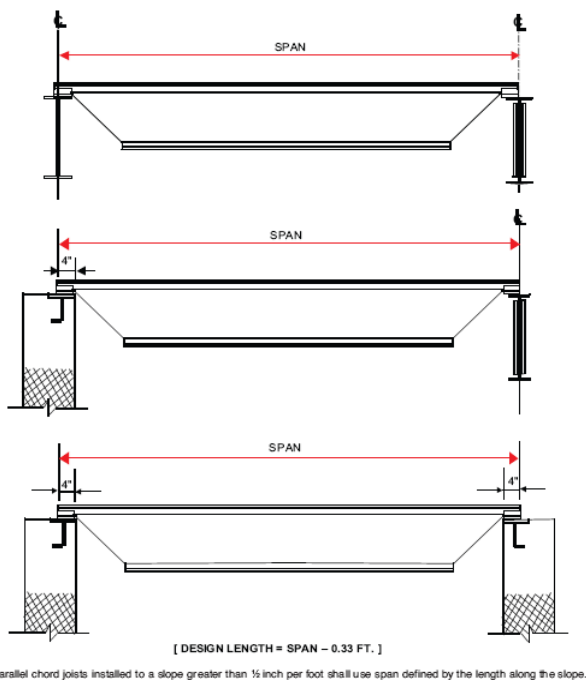


Two ways, square ends

Pitched top chord joists (Note: Standard pitch is $\frac{1}{8}$ " per ft)



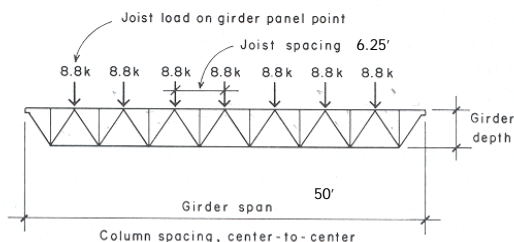
Span Length



Joist Girders

- Designed to carry the regularly spaced, concentrated loads consisting of the end supports of joists.
- Designation: 48G 8N 8.8K
 - 48G = depth in inches
 - 8N = number of joist spaces
 - 8.8K = load on each panel point in kips

Joist Girder – 2 (ASD)



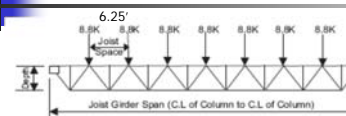
Standard Designation:

| | | |
|--------------------|---------------------------|--|
| 48G | 8N | 8.8K |
| Depth in inches | Number of joist spaces | Load on each panel point in kips |

Specify: 48G8N8.8K



Joist Girder - 3



| STANDARD DESIGNATION | | |
|----------------------|---------------------------|---------------------------------|
| 48G | 8N | 8.8K |
| Depth in Inches | Number of Joist Spaces | Kip Load on Each Panel Point |

Given 50'-0" x 40'-0" bay. Joists spaced on 6'-3" centers.

Live Load = 20 psf

Dead Load = 15 psf (includes the approximate Joist Girder Weight)

Total Load = 35 psf

NOTE: Web configuration may vary from that shown. Contact Joist Girder manufacturer if exact layout must be known.

1. Determine number of actual joist spaces (N).

In this example, N = 8.

2. Compute total load:

Total load = 6.25 x 35 psf = 218.75 plf

3. Joist Girder Selection: (Interior)

a) Compute the concentrated load at top chord panel points $P = 218.75 \times 40 = 8,750 \text{ lbs.} = 8.8 \text{ kips}$ (use 9K for depth selection).

b) Select Joist Girder depth:

Refer to the Joist Girder Design Guide Weight Table for the 50'-0" span, 8 panel, 9.0K Joist Girder. The rule of about one inch of depth for each foot of span is a good compromise of limited depth and economy. Therefore, select a depth of 48 inches.

c) The Joist Girder will then be designated 48G8N8.8K.

d) The Joist Girder table shows the weight for a 48G8N9K as 43 pounds per linear foot. The designer should verify that the weight is not greater than the weight assumed in the dead load above.

e) Check live load deflection:

Live load = 20 psf x 40 ft. = 800 plf. Approximate Joist Girder moment of inertia = $0.027 \text{ NPLd} = 0.027 \times 8 \times 9 \times 50 \times 48 = 4666 \text{ in}^4$.

Allowable deflection for plastered ceilings = $L/360 = \frac{50 \times 12}{360} = 1.67 \text{ in.}$

Deflection = $1.15 \left[\frac{5wL^4}{384EI} \right] = \frac{1.15 \times 5 \left(\frac{0.800}{12} \right) (50 \times 12)^4}{384 \times 29,000 \times 4666}$

= 0.96 in. < 1.67 in., Okay

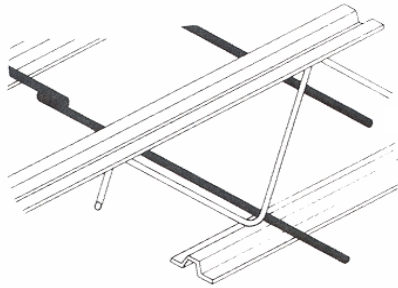
Live load deflection rarely governs because of the relatively small span-depth ratios of Joist Girders.

1. The purpose of the Design Guide Weight Table for Joist Girders is to assist the specifying professional in the selection of a roof or floor support system.

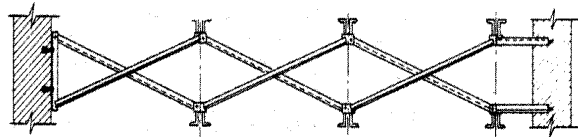
2. It is not necessary to use only the depths, spans, or loads shown in the tables.

3. Holes in chord elements present special problems which must be considered by both the specifying professional and the Joist Girder Manufacturer. The sizes and locations of such holes shall be clearly indicated on the structural drawings.

Bridging

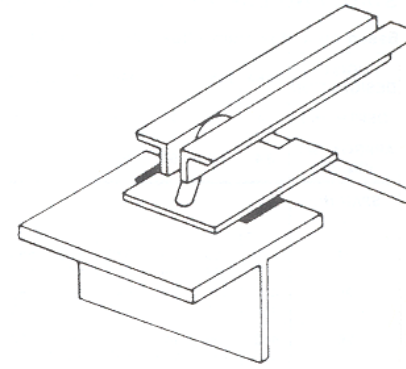


Horizontal Bridging
(for span L < 60')

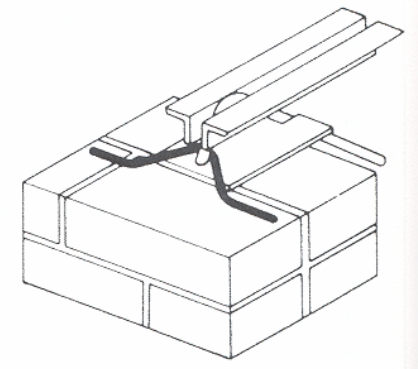


Diagonal Bridging
(for span L > 60')

End Anchorage - Beam



Field welding
Beam anchors



Wall anchors

Standard Load Table/Open Web Steel Joists, K-Series (ASD)

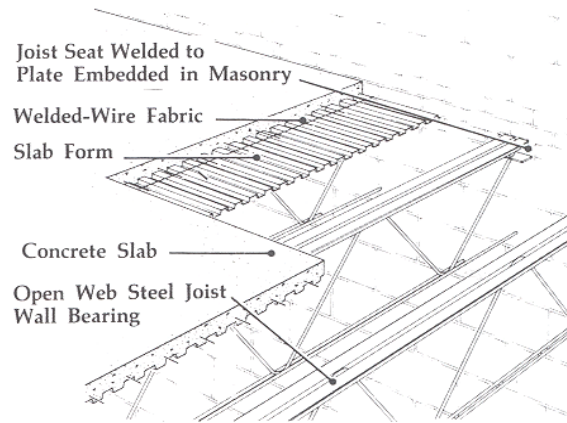
| Joist Designation | 18K3 | 18K4 | 18K5 | 18K6 | 18K7 | 18K9 | 18K10 | 20K3 | 20K4 | 20K5 | 20K6 | 20K7 | 20K9 | 20K10 | 22K4 | 22K5 | 22K6 | 22K7 | 22K9 | 22K10 | 22K11 |
|------------------------|------|------|------|------|------|------|-------|------|------|------|------|------|------|-------|------|------|------|------|------|-------|-------|
| Depth (in.) | 18 | 18 | 18 | 18 | 18 | 18 | 18 | 20 | 20 | 20 | 20 | 20 | 20 | 20 | 22 | 22 | 22 | 22 | 22 | 22 | 22 |
| Approx. Wt. (lbs./ft.) | 6.6 | 7.2 | 7.7 | 8.5 | 9 | 10.2 | 11.7 | 6.7 | 7.6 | 8.2 | 8.9 | 9.3 | 10.8 | 12.2 | 8 | 8.8 | 9.2 | 9.7 | 11.3 | 12.6 | 13.8 |
| Span (ft.) | | | | | | | | | | | | | | | | | | | | | |
| 18 | 550 | 550 | 550 | 550 | 550 | 550 | 550 | | | | | | | | | | | | | | |
| 19 | 514 | 550 | 550 | 550 | 550 | 550 | 550 | | | | | | | | | | | | | | |
| 20 | 463 | 550 | 550 | 550 | 550 | 550 | 550 | 517 | 550 | 550 | 550 | 550 | 550 | 550 | | | | | | | |
| 21 | 423 | 490 | 490 | 490 | 490 | 490 | 490 | 468 | 550 | 550 | 550 | 550 | 550 | 550 | | | | | | | |
| 22 | 382 | 460 | 518 | 550 | 550 | 550 | 550 | 426 | 514 | 550 | 550 | 550 | 550 | 550 | 550 | 550 | 550 | 550 | 550 | 550 | 550 |
| 23 | 316 | 370 | 414 | 438 | 438 | 438 | 438 | 393 | 461 | 490 | 490 | 490 | 490 | 490 | 548 | 548 | 548 | 548 | 548 | 548 | 548 |
| 24 | 320 | 385 | 434 | 473 | 526 | 550 | 550 | 357 | 430 | 485 | 528 | 550 | 550 | 550 | 475 | 536 | 550 | 550 | 550 | 550 | 550 |
| 25 | 242 | 284 | 318 | 345 | 382 | 396 | 396 | 302 | 353 | 396 | 430 | 448 | 448 | 448 | 431 | 483 | 495 | 495 | 495 | 495 | 495 |
| | 214 | 250 | 281 | 305 | 337 | 377 | 377 | 266 | 312 | 350 | 380 | 421 | 426 | 426 | 381 | 427 | 464 | 474 | 474 | 474 | 474 |

Black figures: TOTAL safe uniformly distributed load-carrying capacities (lb/ft)
 Red figures: LIVE loads (lb/ft) which will produce an approximate deflection of L/360.

Metal Decking

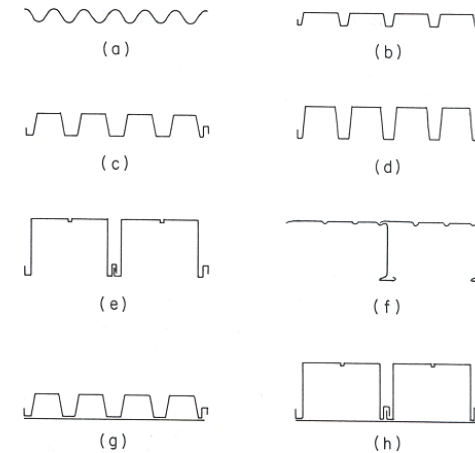
- Metal decking is used for floor and roof applications.
- Determine type of decking, thickness, gage of metal, finish required, and method of attachment
- Unit: square (100 sf)

Steel Joist and Metal Deck



Open-Web Steel Joists and Metal Deck Construction

Steel Deck Units



Finish, Depths, Gages and Grades

- Finish:
 - unpainted
 - primed
 - painted
 - galvanized
- Depths: from 9/16" to 7.6"
- Gages: from 10 (0.135") to 28 (0.0149")
- Grades: Yield points from 33 to 80 ksi
(See Richard Heagler's paper "Form Deck – A Versatile Family of Products," by AISC, 2003)

Quantity takeoff

- Determine the LF of each different type of joist, use manufacturer's table to find the weight per ft and total weight.
- Note type and number of accessories:
 - bridging (diagonal or horizontal)
 - end anchorage (beam or wall)